



SPECTROM™ NOW OFFERS REPLACEMENT VIKING® PARTS

Spectrom is proud to announce the addition of a new line of competitive parts to fit Viking® Internal Gear pumps. These high quality parts are available through Spectrom for 20% less than OEM parts from Viking and offer identical quality, fit and function.

The current parts available from Spectrom cover a wide range of the Viking 125 and 4125 series models. The parts include rotors, shafts, idlers, idler bushings and pins as well as packing and mechanical seals. Additional parts will be announced as they become available.

The same process for ordering all current Spectrom parts applies when ordering Viking replacement parts. Shipping times will vary, but it is Spectrom's intention to have most of the parts in stock at all times.

Take advantage of superior prices on high quality replacements today.

Enclosures:

- Complete price list of available parts



Price List
Parts That Fit Viking Pumps®
 Effective August 2006

Model	Item	Spectrom Part Number	Viking Part Number	Description	Material	Spectrom List
H	21	S356615601200	3-566-156-012-00	Rotor & Shaft	Iron & Steel	\$148.80
H	19	S2194801100	2-194-801-100	Casing	Cast iron	\$94.54
H	13	S210901245400	2-109-012-454-00	Bracket Bushing	Bronze	\$39.20
H	13	S210900388000	2-109-003-880-00	Bracket Bushing	Carbon Graphite	\$94.40
H	22	S341800109942	3-418-001-099-42	Idler & Bushing	Iron & Bearing Bronze	\$18.50
H	22	S341800210542	3-418-002-105-42	Idler & Bushing	Iron & Carbon Graphite	\$19.00
H	11	S252001283000	2-520-012-830-00	Packing	Standard	\$4.48
H	25	S337100108800	3-371-001-088-00	Head & Pin (valve type)	Iron & Hardened Steel	\$62.38
H	17	S231300180415	2-313-001-804-15	Bracket Gasket	Vellumoid	\$2.48
H	20	S230900180406	2-309-001-804-06	Head Gasket	Vellumoid	\$2.64
H	29	S231600380630	2-316-003-806-30	Relief Valve Gasket	Vellumoid	\$0.96
H	14	S247600199900	2-476-001-999-00	Mechanical Seal	Nitrile	\$78.40
H	14	S247601299900	2-476-012-999-00	Mechanical Seal	Viton	\$112.00
Model	Item	Spectrom Part Number	Viking Part Number	Description	Material	Spectrom List
HL	21	S356655601200	3-566-556-012-00	Rotor & Shaft	Iron & Steel	\$254.20
HL	19	S2194801100	2-194-801-100	Casing	Cast iron	\$94.54
HL	13	S210901245400	2-109-012-454-00	Bracket Bushing	Bronze	\$39.20
HL	13	S210900388000	2-109-003-880-00	Bracket Bushing	Carbon Graphite	\$94.40
HL	22	S341840009942	3-418-400-099-42	Idler & Bushing	Iron & Bearing Bronze	\$65.60
HL	22	S341840310542	3-418-403-105-42	Idler & Bushing	Iron & Carbon Graphite	\$84.00
HL	11	S252001283000	2-520-012-830-00	Packing	Standard	\$4.48
HL	25	S337140008800	3-371-400-088-00	Head & Pin (valve type)	Iron & Hardened Steel	\$72.00
HL	17	S231300180415	2-313-001-804-15	Bracket Gasket	Vellumoid	\$2.48
HL	20	S230900180406	2-309-001-804-06	Head Gasket	Vellumoid	\$2.64
HL	29	S231600380630	2-316-003-806-30	Relief Valve Gasket	Vellumoid	\$0.96
HL	14	S247600199900	2-476-001-999-00	Mechanical Seal	Nitrile	\$78.40
HL	14	S247601299900	2-476-012-999-00	Mechanical Seal	Viton	\$112.00
Model	Item	Spectrom Part Number	Viking Part Number	Description	Material	Spectrom List
AK	22	S356845031224	3-568-450-312-24	Rotor & Shaft	Ductile Iron & Steel	\$245.60
AK	20	S2204401100	2-204-401-100	Casing	Cast iron	\$408.08
AK	15	S211606745400	2-116-067-454-00	Bracket Bushing	Bronze	\$45.00
AK	15	S211606888000	2-116-068-880-00	Bracket Bushing	Carbon Graphite	\$103.00
AK	23	S341940135254	3-419-401-352-54	Idler & Bushing	Ductile Iron & Bearing Bronze	\$148.00
AK	23	S341940438054	3-419-404-380-54	Idler & Bushing	Ductile Iron & Carbon Graphite	\$203.20
AK	13	S252001583000	2-520-015-830-00	Packing	Standard	\$7.92
AK	27	S337640008800	3-376-400-088-00	Head & Pin (valve type)	Iron & Hardened Steel	\$231.58
AK	19	S231301580415	2-313-015-804-15	Bracket Gasket	Vellumoid	\$3.28
AK	25	S231100180406	2-311-001-804-06	Head Gasket	Vellumoid	\$1.68
AK	29	S251204386000	2-512-043-860-00	Relief Valve Gasket	Vellumoid	\$2.48
AK	14	S247717399900	2-477-173-999-00	Mechanical Seal	Nitrile	\$125.60
AK	14	S247718099900	2-477-180-999-00	Mechanical Seal	Viton	\$213.60



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Model	Item	Spectrom Part Number	Viking Part Number	Description	Material	Spectrom List
AL	22	S356855031224	3-568-550-312-24	Rotor & Shaft	Ductile Iron & Steel	\$255.76
AL	20	S2204401100	2-204-401-100	Casing	Cast iron	\$408.08
AL	15	S211606745400	2-116-067-454-00	Bracket Bushing	Bronze	\$45.00
AL	15	S211606888000	2-116-068-880-00	Bracket Bushing	Carbon Graphite	\$104.00
AL	23	S341950135254	3-419-501-352-54	Idler & Bushing	Ductile Iron & Bearing Bronze	\$213.60
AL	23	S341950038054	3-419-500-380-54	Idler & Bushing	Buctile Iron & Carbon Graphite	\$269.60
AL	13	S252001583000	2-520-015-830-00	Packing	Standard	\$7.92
AL	27	S337650108800	3-376-501-088-00	Head & Pin (valve type)	Iron & Hardened Steel	\$249.52
AL	19	S231301580415	2-313-015-804-15	Bracket Gasket	Vellumoid	\$3.28
AL	25	S231101180406	2-311-011-804-06	Head Gasket	Vellumoid	\$2.00
AL	29	S251204386000	2-512-043-860-00	Relief Valve Gasket	Vellumoid	\$2.48
AL	14	S247717399900	2-477-173-999-00	Mechanical Seal	Nitrile	\$125.60
AL	14	S247718099900	2-477-180-999-00	Mechanical Seal	Viton	\$213.60
Model	Item	Spectrom Part Number	Viking Part Number	Description	Material	Spectrom List
K	22	S357035201200	3-570-352-012-00	Rotor & Shaft	Iron & Steel	\$245.60
K	20	S2214809100	2-214-809-100	Casing	Cast iron	\$182.00
K	15	S211603145400	2-116-031-454-00	Bracket Bushing	Bronze	\$48.00
K	15	S211600688000	2-116-006-880-00	Bracket Bushing	Carbon Graphite	\$105.00
K	23	S342020905254	3-420-209-052-54	Idler & Bushing	Iron & Bearing Bronze	\$87.20
K	23	S342020108054	3-420-201-080-54	Idler & Bushing	Iron & Carbon Graphite	\$143.20
K	13	S252001583000	2-520-015-830-00	Packing	Standard	\$7.92
K	27	S338120008800	3-381-200-088-00	Head & Pin	Iron & Hardened Steel	\$163.20
K	19	S231300380415	2-313-003-804-15	Bracket Gasket	Vellumoid	\$3.75
K	25	S231100380415	2-311-003-804-15	Head Gasket	Vellumoid	\$3.75
K	31	S230700880415	2-307-008-804-15	Relief Valve Gasket	Vellumoid	\$0.56
K	16	S247700199900	2-477-001-999-00	Mechanical Seal	Nitrile	\$88.80
K	16	S247703899900	2-477-038-999-00	Mechanical Seal	Viton	\$138.40
Model	Item	Spectrom Part Number	Viking Part Number	Description	Material	Spectrom List
KK	22	S357055231237	3-570-552-312-37	Rotor & Shaft	Ductile Iron & Steel	\$262.40
KK	20	S2214809100	2-214-809-100	Casing	Cast iron	\$182.00
KK	15	S211603145400	2-116-031-454-00	Bracket Bushing	Bronze	\$48.00
KK	15	S211600688000	2-116-006-880-00	Bracket Bushing	Carbon Graphite	\$105.00
KK	23	S342040605254	3-420-406-052-54	Idler & Bushing	Iron & Bearing Bronze	\$95.20
KK	23	S342040108054	3-420-401-080-54	Idler & Bushing	Iron & Carbon Graphite	\$150.40
KK	13	S252001583000	2-520-015-830-00	Packing	Standard	\$7.92
KK	27	S338140008800	3-381-400-088-00	Head & Pin (valve type)	Iron & Hardened Steel	\$173.60
KK	19	S231300380415	2-313-003-804-15	Bracket Gasket	Vellumoid	\$3.75
KK	25	S231100380415	2-311-003-804-15	Head Gasket	Vellumoid	\$3.75
KK	31	S230700880415	2-307-008-804-15	Relief Valve Gasket	Vellumoid	\$0.56
KK	16	S247700199900	2-477-001-999-00	Mechanical Seal	Nitrile	\$88.80
KK	16	S247703899900	2-477-038-999-00	Mechanical Seal	Viton	\$138.40



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Model	Item	Spectrom Part Number	Viking Part Number	Description	Material	Spectrom List
L/ LQ	22/ 25	S357215501200	3-572-155-012-00	Rotor & Shaft	Iron & Steel	\$287.20
L	20	S2224001100	2-224-001-100	Casing	Cast iron	\$240.00
LQ	20	S2224002100	2-224-002-100	Casing	Cast iron	\$336.48
L/ LQ	15	S211603145400	2-116-031-454-00	Bracket Bushing	Bronze	\$48.00
L/ LQ	15	S211600688000	2-116-006-880-00	Bracket Bushing	Carbon Graphite	\$105.00
L/ LQ	23/ 26	S342100705254	3-421-007-052-54	Idler & Bushing	Iron & Bearing Bronze	\$128.80
L/ LQ	23/ 26	S342100208054	3-421-002-080-54	Idler & Bushing	Iron & Carbon Graphite	\$184.00
L/ LQ	13/ 13	S252001583000	2-520-015-830-00	Packing	Standard	\$7.92
L/ LQ	27/ 30	S338600108800	3-386-001-088-00	Head & Pin (valve type)	Iron & Hardened Steel	\$224.00
L/ LQ	19	S231400180415	2-314-001-804-15	Bracket Gasket	Vellumoid	\$4.80
L/ LQ	25/28	S231200180415	2-312-001-804-15	Head Gasket	Vellumoid	\$4.80
L/ LQ	31/34	S230701180415	2-307-011-804-15	Relief Valve Gasket	Vellumoid	\$0.80
L/ LQ	16	S247700199900	2-477-001-999-00	Mechanical Seal	Nitrile	\$88.80
L/ LQ	16	S247703899900	2-477-038-999-00	Mechanical Seal	Viton	\$138.40
Model	Item	Spectrom Part Number	Viking Part Number	Description	Material	Spectrom List
LL	25	S357235201200	3-572-352-012-00	Rotor & Shaft	Iron & Steel	\$406.40
LL	20	S2224200100	2-224-200-100	Casing	Cast iron	\$395.00
LL	15	S211603145400	2-116-031-454-00	Bracket Bushing	Bronze	\$48.00
LL	15	S211600688000	2-116-006-880-00	Bracket Bushing	Carbon Graphite	\$105.00
LL	26	S342120605254	3-421-206-052-54	Idler & Bushing	Iron & Bearing Bronze	\$152.00
LL	26	S342120108054	3-421-201-080-54	Idler & Bushing	Iron & Carbon Graphite	\$208.00
LL	13	S252001583000	2-520-015-830-00	Packing	Standard	\$7.92
LL	30	S338620008800	3-386-200-088-00	Head & Pin (valve type)	Iron & Hardened Steel	\$251.20
LL	19	S231400180415	2-314-001-804-15	Bracket Gasket	Vellumoid	\$4.80
LL	28	S231200180415	2-312-001-804-15	Head Gasket	Vellumoid	\$4.80
LL	34	S230701180415	2-307-011-804-15	Relief Valve Gasket	Vellumoid	\$0.80
LL	16	S247700199900	2-477-001-999-00	Mechanical Seal	Nitrile	\$88.80
LL	16	S247703899900	2-477-038-999-00	Mechanical Seal	Viton	\$138.40